

## ***Brake Drum Diameter Gauge (Go, No-Go Gauge)***

K-1357

Ryder's recommended brake drum reuse maximum diameter is .060" of the maximum .120" discard wear. This standard applies to 15" and 16.5" drums. The .060 cut off provides a safe guard to reduce the chances of drums reaching or exceeding the maximum discard diameter prior to it's next scheduled brake reline.

### **Step 1**

Insert the double leg of the gauge into the drum, 1" to 2" down from the rim



### **Step 2**

Slowly lower the single leg of the gauge into the drum



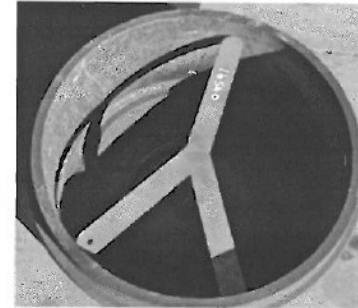
### **Step 3**

If the single leg drops past the center, the drum diameter exceeds the limit



### **Step 4**

If the single leg does not drop past the center, the drum is within reusable limits.



### **Step 5**

Repeat steps 1 thru 4, in four different positions around the drum, to check for out of roundness.

### **NOTE**

Other drum inspections are still applicable, and must fall within the manufactures specifications and guidelines.

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